

PRECISION METAL WORKS

Press Name	Press Number	Tonnage	Bed Size L x W in	Max Shut (in)	Min Shut (in)	Stroke (in)	Feed	Transfer	SPM	Feed Direction	Location	Notes
500 Ton Niagara 21005	21005	500	120 X 60	30	14.6	12	Coil Fed	Prog	20-42	R-L	Louisville, KY	
600 Ton Stamtec 21010	21010	600	144 X 60	33.49	25.8	11.8	Coil Fed	Prog	20-40	R-L	Louisville, KY	
1100 Ton Stamtec 21020	21020	1100	240 X 84	46.06	31	23.62	Coil Fed	Prog/Trans	12-30	L-R	Louisville, KY	HMS Servo Mechanical Transfer Shovels
1100 Ton Stamtec 21030	21030	1100	240 X 84	46.06	31	23.62	Coil Fed	Prog/Trans	12-30	R-L	Louisville, KY	HMS Servo Mechanical Transfer Shovels
400 Ton Verson 22010	22010	400	120 X 60	25	15	16	Coil Fed	Prog	10-20	R-L	Louisville, KY	
250 Ton Niagara 22020	22020	250	60 X 48	25	14	7	Coil Fed	Prog	60.00	L-R	Louisville, KY	
250 Ton Rovetta 22030	22030	250	60 X 48	23.5	14	5	Coil Fed	Prog	10-80	L-R	Louisville, KY	
200 Ton Aida 22040	22040	200	96 X 27	17.2	13.25	5.9	Coil Fed	Prog	35-70	L-R	Louisville, KY	
400 Ton Niagara 22050	22050	400	54 X 50	19	11	5	Coil Fed	Prog	20-70	L-R	Louisville, KY	
660 Ton Aida 22060	22060	660	144 X 63	32	22.2	11.8	Coil Fed	Prog	25-60	R-L	Louisville, KY	Link Press
250 Ton Niagara 22070	22070	250	60 X 48	25	14	7	Coil Fed	Prog	60.00	B-F	Louisville, KY	
150 Ton Niagara 22080	22080	150	48 X 36	15.25	9.5	5	Coil Fed	Prog	30-100	L-R	Louisville, KY	
300 Ton Heim 23010	23010	300	144 X 60	32	20	12	Coil Fed	Prog	20-40	L-R	Louisville, KY	
300 Ton Bliss 23020	23020	300	84 X 48	21	16	10	Coil Fed	Prog	34	B-F	Louisville, KY	
250 Ton Clearing 23030	23030	250	60 X 48	20.5	12.5	6	Coil Fed	Prog	40	B-F	Louisville, KY	
400 Ton Bliss 23040	23040	400	108 X 84	30.2	25	8	Coil Fed	Prog	17-30	B-F	Louisville, KY	
500 Ton Verson 23050A (Horseshoe)	23050A	500	120 X 60	31.8	16.25	20	Set In		24	N/A	Louisville, KY	
250 Ton Cleveland 23050B (Horseshoe)	23050B	250	84 X 60	31.5	25.5	18	Set In		13	N/A	Louisville, KY	
300 Ton Verson 23050C (Horseshoe)	23050C	300	96 X 48	25.5	11.5	14	Set In		10-20	N/A	Louisville, KY	
700 Ton Bliss 23050D (Horseshoe)	23050D	700	192 X 48	39.5	36.5	18	Set In		10	N/A	Louisville, KY	RAM IS 184" LONG, SH W/O 15.5" BOTTOM RISER
200 Ton Stamtec 24010	24010	200	96 X 39	21.75	15.75	6.5	Coil Fed	Prog	35-60	R-L	Louisville, KY	
110 Ton Cleveland 24050	24050	110	60 X 42	16.75	11.75	8	Set In		35.00	N/A	Louisville, KY	
200 Ton Heim 24080	24080	200	120 X 60	34	25	10	Coil Fed	Prog	35-50	L-R	Louisville, KY	
300 Ton Niagara 24090	24090	300	84 X 48	25.25	14	8	Coil Fed	Prog	35-70	R-L	Louisville, KY	
500 Ton Verson 24120 (Saddle) Robot	24120	500	96 X 60	33.25	22.25	18	Robot Fed		16	N/A	Louisville, KY	Robotic Set In
300 Ton Cleveland 24130 (Saddle)	24130	300	84 X 60	29.5	19.5	18	Set In		10	N/A	Louisville, KY	
300 Ton Danly 24140 (Saddle) Robot	24140	300	84 X 60	35.5	23.5	24	Robot Fed		16	N/A	Louisville, KY	Robotic Set In
250 Ton Cleveland 24150 (Saddle)	24150	250	84 X 60	32.8	22.8	18	Set In		16	N/A	Louisville, KY	
250 Ton Cleveland 24160 (Saddle)	24160	250	84 X 60	32.8	22.8	18	Set In		16	N/A	Louisville, KY	
300 Ton CCI 32030	32030	300	108 X 48	40	28.25	18	Set In		20	N/A	Frankfort, KY	
300 Ton CCI 32040	32040	300	108 X 48	40	28	18	Set In		20	N/A	Frankfort, KY	
400 Ton Verson 33080	33080	400	96 X 72	34	24	14	Coil Fed	Prog	20-40	R-L	Frankfort, KY	
1100 Ton NIAGARA 33090	33090	1100	240 X 72	46.125	27.625	24	Coil Fed	Prog/Trans	10-22	R-L	Frankfort, KY	Linear Servo Transfer /w Grippers / NORGREN STYLE INTERFACE
1000 Ton CLEARING 34120	34120	1000	120 X 72	37.5	27.25	24	Coil Fed	Prog	10-24	R-L	Frankfort, KY	ONLY USE 800 TONS OR LESS
800 TON CLEARING 34110	34110	800	144 X 72	37.75	25.25	28	SET IN		10-24	N/A	FRANKFORT, KY	